

## Ink handling tips

- To ensure optimum print quality and best performance, leave the printer turned on overnight and during weekends. This reduces cleaning cycles which consume ink.
- Keep ink sticks clean by storing them in their original containers until you are ready to use them.
- The ColorStix ink sticks will break if dropped; handle them with care.

**Caution** *Do not load used ink into the printer. Reusing waste ink ruins the printhead and invalidates the printer's warranty.*

*Discard broken ink sticks. Loading broken pieces of ink sticks can cause the ink-loading system to jam.*

*Use only Phaser 340 ColorStix ink sticks. The Phaser 340 cannot be used with solid-ink ColorStix intended for other printers.*